

<b>Schnittgeschwindigkeit</b>	<b>P1</b>	<b>P2</b>	<b>P3</b>	<b>M1</b>	<b>M2</b>	<b>M3</b>	<b>S2</b>
Vc m/min	18-22	15-18	12-15	10-12	10-12	8-10	2-4